

Work Order ID^c 62643

October 5, 2010 1:55:35 PM



Page 1

Item ID: D3147-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Pin

Start Date: 06/10/2010 Start Qty: 12.00



Cust Item ID:

Required Date: 12/10/2010 Req'd Qty: 12.00



Customer:

Reference:

10-10-05

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| Draw Nbr | Revision Nbr | | | | | | | | |
| D3147 | Rev C | | | | | | | | |

100

0.00



DOOSAN LATHE

10-10-8

12

Doosan

Memo

0.00

Doosan Lathe

1-TURN AS PER FOLIO FA691 & DWG D3147,
FOLIO REV: *na*
DWG REV: *C*
2-DEBURR AS REQUIRED

110

0.00



QC2- Inspect parts off machine FAI/FAIB

10-10-8

12

QC

Memo

0.00

Quality Control

120

0.00



QC8- Inspect parts - second check

10-10-08

12

QC

Memo

0.00

Quality Control

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Item ID: D3147-1

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Setup Start



Revision ID:

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Item Name: Pin

Start Date: 06/10/2010 Start Qty: 12.00



Cust Item ID:

Required Date: 12/10/2010 Req'd Qty: 12.00



Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start



QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: 036

0.00



Packaging

Memo

0.00

Packaging

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

Picklist Print

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Page 1

Work Order ID: 62643

Parent Item: D3147-1

Parent Item Name: Pin




Start Date: 06/10/2010

Required Date: 12/10/2010

Start Qty: 12.00

Required Qty: 12.00

Comments: IPP Rev A New Issue 07-01-26 JLM
 IPP Rev.B Now on Cnc 07-05-02 JLM
 IPP Rev.C Now on Doosan 08-10-14 JLM Verified By:DD

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
| M303R0.187  303 Round Bar 0.187" | | Purchased | No | | | 100 | f | 21.8000 | 0.225 | 2.842105 | | | |

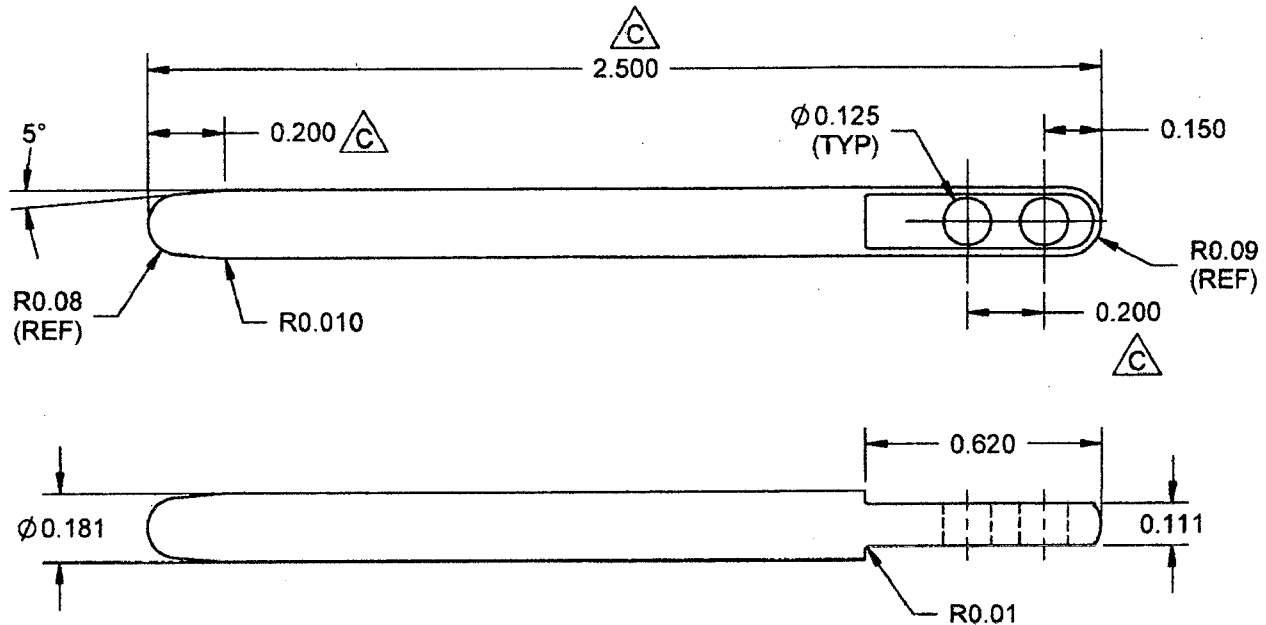
10-10-8

| Location | Loc Qty | Loc Code |
|--|---------|----------|
| MAT028 | 21.8 | |
| <div style="border: 1px solid black; padding: 2px;">114968</div> | 21.8 | |

2.842

DART

| DESIGN # | DRAWN BY J. Jh | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
|-------------------------|-------------------------------------|--|------------------------|
| CHECKED LE | APPROVED Jh | DRAWING NO. D3147 | REV. C SHEET 1 OF 1 |
| DATE 06.12.04 | TITLE PIN SCALE 2:1 | | |
| REV | DATE | DESCRIPTION | |
| A | 02.04.23 | NEW ISSUE | |
| B | 04.10.18 | ADD PART MARKING AND NORMALIZED | |
| C | 06.12.04 | ADD SECOND $\varnothing 0.125$ HOLE; CHANGE MATERIAL; 0.200 TAPER WAS 0.400; REMOVE SUPPLIER AND FINISHING | |

**D3147-1 PIN****RELEASED**

07-01-22

NOTES:

- 1) MATERIAL: AISI 303 SS ROUND BAR (REF DART SPEC M303R)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) IDENTIFY WITH DART P/N "D3147-1" USING FINE POINT PERMANENT INK MARKER
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.015 MAX
- 7) REPLACES PREMIER P/N B30-23000-119

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